

## CLAIMS

What is claimed is

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A1/1
1. A single or multi-layered saddle pad for use under any type saddle comprising. A non-slip material of foamed-polyvinyl chloride coated scrim for tensile strength the pad material having open cells extending all layers of the materials used in the construction, the contact surface of the pad constituting a frictionalized material to grip to the saddle leather and to the horses back to form an adhesive bond to resist movement between the saddle and horse. A material that is dielectrically weldable and stitchable to allow multiple layering to provide the required cushion for saddle pad construction.
  2. The saddle pad as set forth in claim 1 wherein the material is adopted to allow air-flow throughout the entire pad thickness to provide adequate ventilation and heat-dissipation.
  3. The saddle pad as set forth in claim 1 wherein the material is adopted to be non-absorbent throughout the entire pad thickness to allow effective cleaning and fast drying.
  4. The saddle pad as set forth in claim 1 wherein the material is adopted to be anti-microbial through out the entire pad to promote elimination of mold and mildew.
  5. The saddle pad as set forth in claim 1 wherein the material is adopted to eliminate the collection and bonding of horse hair or debris to the pad material.
  6. The saddle pad as set forth in claim 1 wherein the material is adopted so as not to diminish the adhesive bond created by the frictionalized material through use or cleaning.

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